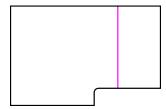


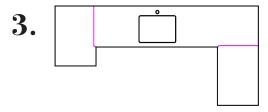
SEAMS IN ORDER OF INFLUENCE

Revised 7.12.23

1.

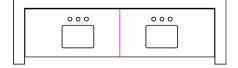


Straight seams are used for tops created from jumbo slabs (132"x65"), unless a euro seam can be used to nest a perimeter with a penninsula.



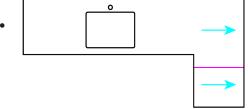
Seams will default to the corner of a perimeter top.

5.



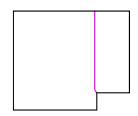
When a top is captured between two walls, a seam will help prevent damage to the walls & maintain safety for the installers.

7



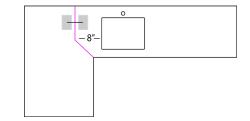
Maintain grain flow by placing seams parallel where two pieces come together.

2



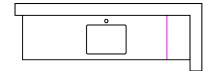
Euro seams are used on standard size slabs (120" x 55") for the maximum yield. A jumbo slab allows you to use a straight seam.

4.



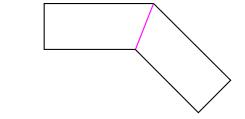
Will use a large euro seam at corner to allow the use of gorilla clamps which will pull the seam the tightest.

6.



Place a seam closer to the wall to avoid placement in an open more utilized work area.

8.



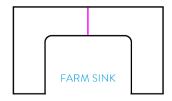
On a top that is over 120 degrees, the seam will be placed on an angle.



SEAMS IN ORDER OF INFLUENCE

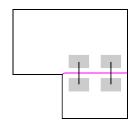
Revised 7.12.23

9.



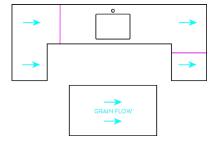
On natural stone tops, farm sinks require the seam to be in the center.

11.



Two sets of gorilla clamps is preferred to pull the seam tight, however, sometimes only one set can be used due to space restrictions.

13.



Maintain grain flow between a perimeter top and island top. We do not want them to go in opposite directions.



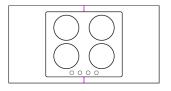
A seam through a large overhang area only as a last resort.

10.



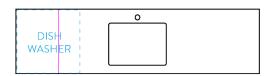
The placement of a seam in the middle of a workspace only as a last resort (I.e. desk top).

12.



A cooktop could have one seam in the middle.

14.



Seams over a dishwasher are sometimes necessary to avoid putting the seam in the sink area. Metal bracket is required for support.

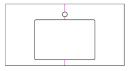
15.



16.



17.



Rail for cook top, front and back.

Placing a seam through a sink area, other than a farm sink, is typically because a customer has requested it.